

Technical Data Sheet



: 02)894 - 8068 :: 02)894 - 8065

PRODUCT DESCRIPTION:	Surface Mount Adhesive	DATE:	03/97
PRODUCT CODE:	SMA	PAGES:	1

PRODUCT DESCRIPTION

Electrolube Surface Mount Adhesive is a heat curable, one-part thixotropic adhesive. It has high uncured green strength and a fast cure cycle with medium bond strength.

PRODUCT USE

For holding components in place during soldering operations in surface mount assemblies.

FEATURES

- * High 'green strength' - i.e. excellent 'stickiness' ensures components do not move during handling before curing has taken place.
- * Thixotropic properties give high dot profile.
- * Excellent mechanical strength.
- * Not affected by UV light so that assembly operations can be carried out in normal conditions of light.
- * Resistant to PCB cleaning solvents.
- * High dielectric strength.
- * Long term stability after cure cycle.
- * Fast cure at 120°C or longer cure at 90°C for component safety.
- * Single part system.
- * Flexible in cured state to ensure components are not stressed.
- * Medium strength cured bond allows component removal for rework.

TYPICAL PROPERTIES

Colour:	Red
Consistency:	Thixotropic Paste
Viscosity:	145,000 cPs
Filler diameter:	< 10 microns
Hardness (shore):	85
Cure:	60 secs @ 150°C 3-4 mins @ 120°C 30 mins @ 90°C
Working temperature range after curing:	-40°C to +130°C
Volume Resistivity:	1 x 10 ¹⁶ Ohms/cm
Dielectric constant:	_ 35 at 1KHz

PACKAGING

10ml Luer Lock Syringe

ORDER CODE

SMA10SL

A range of additional SM adhesives are available manufactured by Koki, Japan.

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