

Technical Data Sheet



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PRODUCT DESCRIPTION:	Cyanolube	DATE:	03/97
PRODUCT CODE:	CYL	PAGES:	1

PRODUCT DESCRIPTION

Electrolube Cyanolube is a one part, air drying, low viscosity cyanoacrylate adhesive. It offers fast cure speed together with high final cured bond strength and will bond a wide variety of substrates.

Nitrile, Neoprene and natural rubbers can be bonded in 1-2 seconds. Plastics such as ABS, flexible PVC, Polyacetal, EPT and EVA all bond in 1-2 seconds. Metals such as Steel, Aluminium, Copper and Brass all bond in under 5 seconds .

APPLICATION

For optimum results, clean and abrade the surfaces to be bonded and make sure they are free from dirt, dust and contamination (such as mould release agents). Apply a thin film or drop of **Cyanolube** to one surface only and bring the parts together, holding firmly for a few seconds.

One drop will bond about 25 square mm.

TYPICAL PROPERTIES of LIQUID MATERIAL

Colour:	Clear
Flash Point:	> 85 °C
Cure Speed:	1 - 5 seconds
Viscosity:	20 cps
SG:	1.06
Max Operating Temp:	-60 to 90 °C

TYPICAL PROPERTIES of CURED MATERIAL

Full Cure Time:	24 hours
Tensile Strength:	25 - 30 N/mm
Tensile Shear Strength:	15 N/mm

PACKAGING

Cyanolube 5 ml in 6 pack

ORDER CODE

CYL05BE

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